DENON

Hi-Fi Component Tuner Amplifier

European Australian Models **SERVICE MANUAL** MODEL DRA-550

SOLID STATE TUNER AMPLIFIER



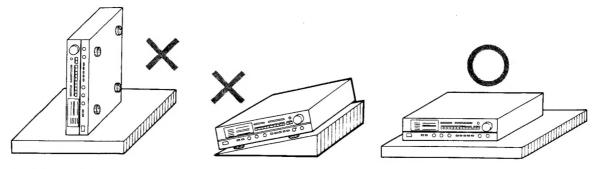
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NIPPON COLUMBIA CO., LTD.

PRECAUTIONS FOR INSTALLATION

DRA-550 uses a newly developed heat emitting unit by employing heat pipes. Since the heat pipes contain a coolant, the DRA-550 must be set level or the desired heat emitting effect cannot be achieved. Always install this unit horizontally.



ADVICE FOR USE

- Do not place the set in direct sunlight, in hot areas such as near heating equipment, with high humidity or dust levels. This may cause damage to the unit.
- Check that all parts are connected correctly before turning on the power source.
- When user is absent for long periods, be sure to remove plug from wall socket,
- Do not use insecticide, benzene or thinner near the unit, or the cabinet color will fade. Avoid using polish: use a soft cloth (e.g. silicon cloth).
- Although the until is designed to support weight, it is recommended that the user does not place anything too heavy on it. Consider air circulation before placing anything on the unit. If you place any equipment likely to induce hum, make sure there is enough space to between each piece of equipment prevent such hum.

SPECIFICATIONS

AMPLIFIER SECTION Continuous Power Output: 50 W + 50 W at 8 ohm [(IEC65)

Temperature limit output] Power Bandwidth (IHF): $5~\text{Hz} \sim 40~\text{kHz}$ (T.H.D. 0.05% both ch.

driven at 8 ohm)

Total Harmonic Distortion (20 Hz to 20 kHz):

-3 dB power into 8 ohm 0.0095% Damping Factor: More than 80 (at 1 kHz, 8 ohm) Frequency Response: PHONO RIAA Standard Curve

(Recording Output)

20 Hz ~ 20 kHz ± 0.5 dB MM 50 Hz \sim 20 kHz \pm 0.5 dB MC

TAPE, VIDEO/DAD

20 Hz ~ 50 kHz ± 1.5 dB

Input Sensitivity and

PHONO MM 2.5 mV 47 k ohm Impedance:

MC 0.25 mV 100 ohm

TAPE, VIDEO/DAD

150 mV More than 33 k ohm

Maximum Input Level

(at 1 kHz): PHONO MM 150 mV

> MC 15 mV

Signal to Noise Ratio

(IHF-A): PHONO MM at 5.0 mV input 86 dB

> PHONO MC at 0.5 mV input 68 dB

TAPE, VIDEO/DAD 95 dB BASS

Tone Controls: ±8 dB at 100 Hz

TREBLE ±8 dB at 10 kHz

Loudness, Control Effect: VARIABLE LOUDNESS "10" POSITIONS, 50 Hz/10 kHz, +10 dB/

+5 dB

Subsonic Filter Effect: 15 Hz. -6 dB/oct. TUNER SECTION

[FM]

Receiving Range: 87.5 ~ 108 MHz Usable Sensitivity: 1.0 µV (11.2 dBf)

(17.2 dBf) 50 dB Quieting Sensitivity: MONO 2.0 µV (38.5 dBf) STEREO 23 µV

Signal to Noise Ratio: MONO 82 dB

STEREO 80 dB

Total Harmonic

Distortion: MONO 0.1% at 1 kHz

STEREO 0.3% at 1 kHz

Capture Ratio: 1.5 dB Image Rejection: 75 dB

AM Suppression: 60 dB Selectivity:

70 dB (±400 kHz) 30 Hz ~ 15 kHz +0.2 dB Frequency Response: Stereo Separation:

45 dB at 1 kHz

[AM]

Receiving Range: 522 ~ 1611 kHz

Usable Sensitivity: 18 µV

Signal to Noise Ratio: 55 dB

GENERAL

Power Supply: AC 220 V 50 Hz (for Europe)

AC 240 V 50 Hz (for UK & Australia)

Power Consumption: 100 W

Dimensions: 434 mm (17-3/32")W x 112 mm

(4-13/32")H x 400 mm (15-3/4")D

Weight: 7.9 kg (17 lbs, 6 oz)

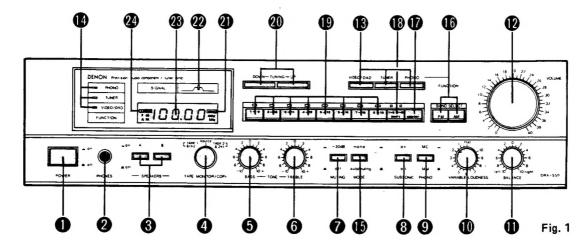
Design and specifications are subject to change without prior notice.

NOTE: The following codes correspond to the appropriate models.

E2 for Europe, EA for Australia, EK for U.K.

This Service Manual is prepared base on E2 Gold Version.

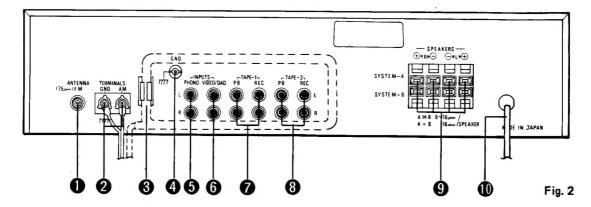
NAME AND FUNCTION OF PARTS FRONT PANEL



- POWER (Power Switch)
- PHONES (Headphone Jack)
- SPEAKERS (Speaker Select Switch)
- TAPE MONITOR/COPY (Tape Monitor/Copy Switch)
- BASS (Bass Control)
- TREBLE (Treble Control)
- MUTING (Muting Switch)
- SUBSONIC FILTER (Subsonic Filter Switch)
- PHONO (Cartridge Select Switch)
- 1234567891112 VARIABLE LOUDNESS (Loudness Control)
- **BALANCE** (Balance Control)
- VOLUME (Volume Control)
- FUNCTION (Input Select Switch)
 - PHONO, TUNER, VIDEO/DAD
- **FUNCTION INDICATOR**

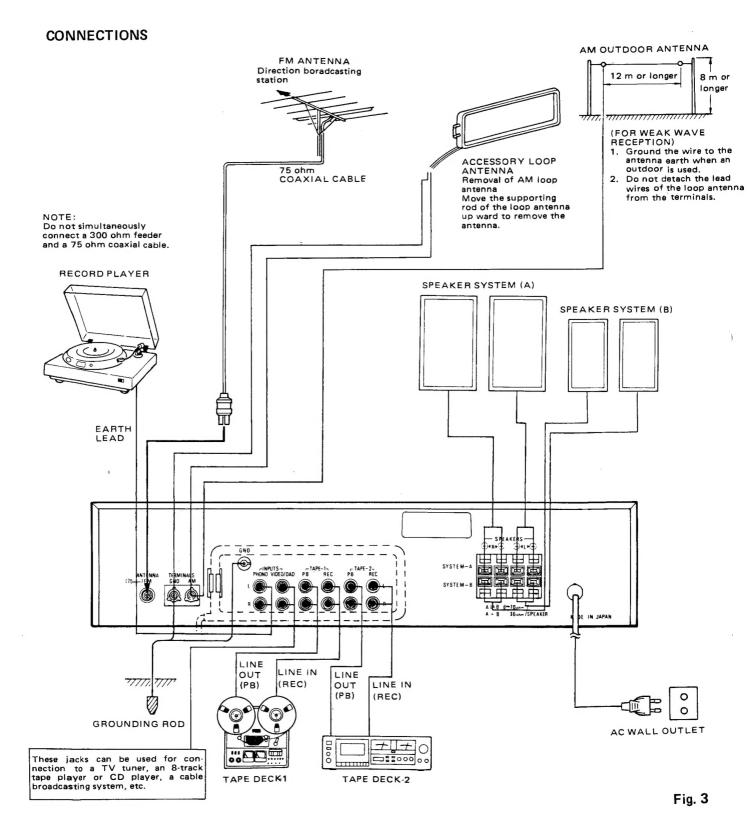
- MODE (FM Mode, Tuning Mode and Muting Switch)
 - 1: auto/muting, : mono
- (16) BAND SELECT (Band Select Buttons)
 - AM, FM
- MEMORY (Memory Button)
- (18) SHIFT (Shift Button)
- PRESET CHANNEL 1 ~ 16 (Station Presetting Buttons)
- **TUNING (Tuning Buttons)** UP, DOWN
- MEMORY INDICATOR
- SIGNAL (Signal Strength Indicator)
- FREQUENCY DISPLAY
- STEREO (Stereo Indicator)

BACK PANEL



- FM ANT 75 ohm (FM Antenna Terminal)
 - AM ANT (AM Antenna Terminal)
- AM LOOP ANT (AM Loop Antenna)
- GND (Grounding Terminal)
- PHONO (Photo Input Terminals)

- VIDEO/DAD (Input Terminals)
- (7) (8) TAPE-1, -2 (Playback and Recording Terminals)
- SPEAKERS (Speaker Terminals)
- AC CORD (Power Cord)



- Do not plug the power source cord into an AC outlet until all the connections are completed.
- Connect the right (R) channel plug to the right (R) channel jack, and the left channel plug to the left channel jack.
- Insert the plugs firmly into the corresponding jacks. If a connection is incomplete, noise may be generated.
- Plug the power source cord for audio equipment into the AC OUTLET terminal. Do not use this terminal for other electric appliances such as hair dryer. (NOT INCLUDED IN SYSTEM FOR EUROPEAN USE).
- Do not bundle the pin plug cords with the power source cord and do not place the pin plug cords near the power transformer, or humming and other noise may be generated.
- Always connect the pin plug cord to the input terminal 'PHONO" because this terminal is highly sensitive. If this terminal is not connected, induction hum may be generated.

ANTENNA INSTALLATION

• FM OUTDOOR ANTENNA CONNECTION (Fig. 4)

Use a coaxial cable of 75-ohm resistance, to connect the outdoor antenna and the tuner. The coaxial cable of 75-ohm resistance (3C-2V, 5C-2V) is preferable to obtain better performance of the tuner.

- * Contact your local dealer for details on selection and installation of the FM outdoor antenna. When connecting the coaxial cable to the antenna terminal using with the DIN connector, please refer to the following procedures respectively. The 300-ohm outdoor antenna and the T-type indoor antenna can be connected by using the antenna adaptor.
- AM ANTENNA CONNECTION (Fig. 5)

Attach AM Loop antenna to antenna holder on back panel. Connect leads to AM and GND. Use this terminal also for an outdoor antenna.

Orient the loop antenna horizontally to obtain optimum reception.

In places where strong, clear signals can not be received, due to location and/or environmental conditions, connect an insulated wire to the AM antenna terminals and attach it to the wall. Where broadcast stations are distant and only weak signals are received, or where signals are blocked by obstacles, install an AM outdoor antenna.

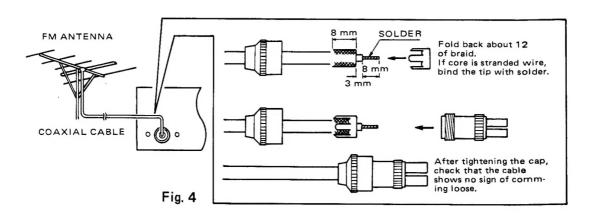
* Even if an AM outdoor antenna is installed, do not detach the AM loop antenna.

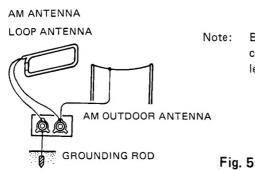
GROUNDING

If there is much noise during reception, it is recommended that a grounding wire be used.

Connect a thick insulated wire to the "GND" terminal, and wind the unconnected bare end around a metal water pipe, a grounding rod, or a grounded copper plate.

* Never connect grounding the wire to a gas pipe. This could cause fire or explosion.





Even if an external AM antenna is used, the LOOP antenna connect AM loop antenna to the back panel. Be sure the lead terminal does not touch the metal part of back panel.

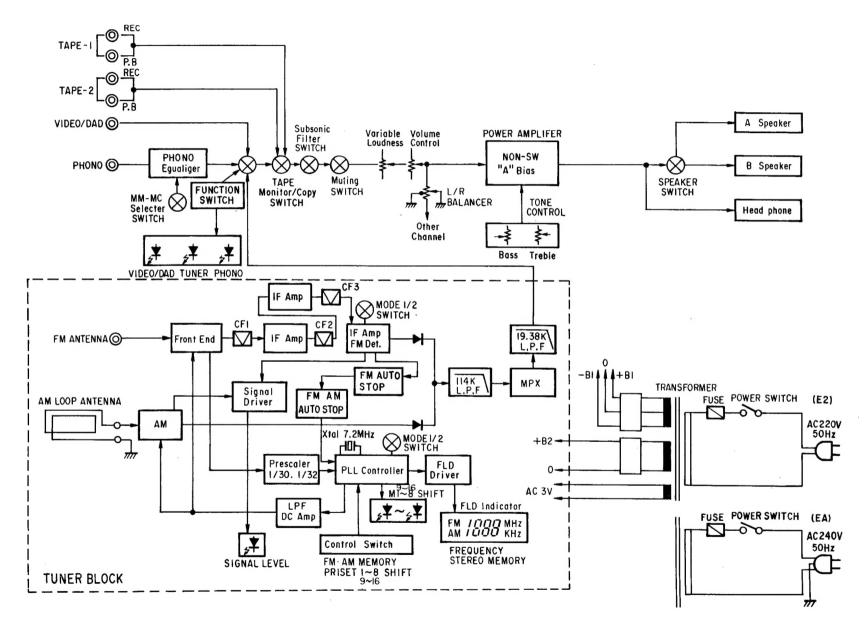


Fig. 6

METHOD OF ADJUSTMENTS

When making adjustments, be sure the power supply is at the rated voltage and the room air is in normal condition with respect to temperature and humidity.

Amplifier Section

1. IDLING CURRENT (FIG. 7)

(1) Set controls as follows'

POWER Switch \rightarrow off (\blacksquare) VOLUME Control \rightarrow 0 (min.) SPEAKERS \rightarrow off (\blacksquare) Temperature \rightarrow 15°C \sim 30°C VR501 and VR502 of the ETC0731B (AMP. TUNER Unit) \rightarrow Center Power supply \rightarrow AC 220 V \pm 1 %, 50 Hz. (For EA: AC 240 V 50 Hz)

- (2) Connect Digital Voltmeter to the test points 501 (+), 502 (-) and 503 (+), 504 (-) of the ETC073-1J.
- (3) Turn the Power Switch on and rotate VR501 clockwise so that the Digital Voltmeter reads 1 mV \pm 0.2 mV DC at the test point 501, 502. Follow the same procedure to VR502 for test point 503, 504.
- (4) Warm up three minutes, then readjust VR501 and VR502 as in step (3) so that the Digital Voltmeter reads 4.0 mV ± 0.5 mV DC.

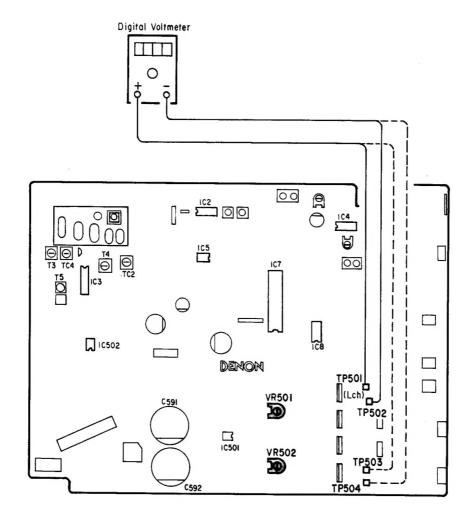


Fig. 7

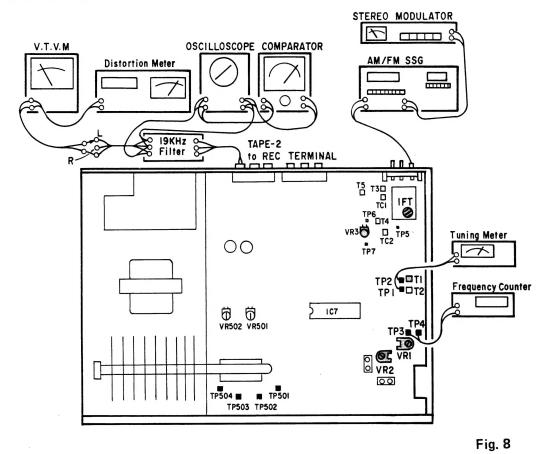
	Alignment Tuning				Input			0	utput	Adju	ustment	
Step	Item	Frequency Setting	Туре	Frequency	Input Level	Modulation	Coupling	Туре	Connect to	Points	Adjust to	Remarks
1	76 kHz	98 MHz	FM Standard Signal Generator Mono.	98 MHz	60 dBµ	1 kHz 100%	Antenna Terminal	Frequency Counter	T.P. 3 T.P. 4 (GND)	VR1	76 kHz ± 50 Hz	Function: FM Mode: Auto
2	Tuning Center	98 MHz	FM SSG, Mono	98 MHz	60 dBμ	None	Antenna Terminal	Center Meter	T.P. 1, 2	T-1	Center of Tuning Meter	Function: FM Mode: Auto
3	Distortion (Mono)	98 MHz	FM SSG, Mono	98 MHz	60 dBμ	1 kHz 100%	Antenna Terminal	Distortion Meter	Output TAPE 2 REC (L)	T-2	Minimum Distortion	Function: FM Mode: Auto
4	Distortion (Stereo)	98 MHz	FM SSG Stereo (L)	98 MHz	60 dBμ	Main: 1 kHz L-ch 90% Pilot: 10%	Antenna Terminal	Distortion Meter	Output TAPE 2 REC (L)	IFT on Front End	Minimum Distortion	Function: FM Mode: Auto
5	Noise Center & Distortion		Repeat 2, 3 and 4 to obtain minimum distortion and same time indicating of center meter at center condition.									
6	Separation	98 MHz	FM SSG Stereo (L), (R)	98 MHz	60 dВµ	Main: 1 kHz L-ch 90% Pilot: 10%	Antenna Terminal	Audio V.M.	Output TAPE 2 REC (L), (R)	VR-2	Maximum Separation	Function: FM Mode: Auto

AM ALIGNMENT (Fig. 9)

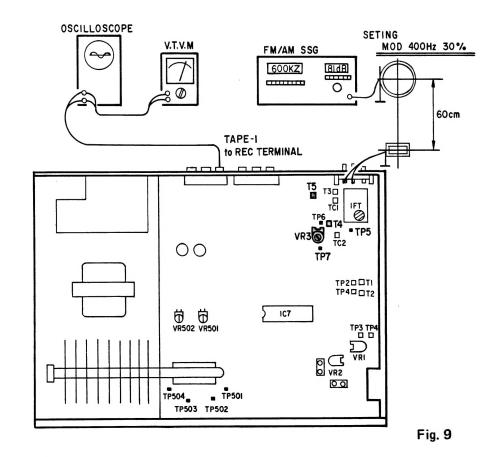
1	AMIF	_	AM IF Sweep		Input Level is not over to Works A.G.C.		AM Antenna Terminal	Oscilloscope	T.P. 6	T-5	Maximum Height and Best Symmetry Curve	Function: AM Center of Wave Form: 450 kHz
	Receiving	522 kHz	AM SSG	522 kHz	Input Level is not over to Works A.G.C.	400 Hz 30%	Loop Antenna	Electric DC Voltmeter	T.P. 5, T.P. 7 (GND)	T-4	1.2V ± 20 mV	Function: AM
2	2 Band Alignment	1611 kHz	AM SSG	1611 kHz	Input Level is not over to Works A.G.C.	400 Hz 30%	Loop Antenna	Electric DC Voltmeter	T.P. 5, T.P. 7 (GND)	TC-2	8.0V ± 20 mV	Function: AM
	Tracking	603 kHz	AM SSG	603 kHz	Input Level is not over to Works A.G.C.	400 Hz 30%	Loop Antenna	Audio V.M.	Output TAPE 1 REC (L)	T-3	Maximum Output	Function: AM
3	Alignment	1404 kHz	AM SSG	1404 kHz	Input Level is not over to Works A.G.C.	400 Hz 30%	Loop Antenna	Audio V.M.	Output TAPE 1 REC (L)	TC-1	Maximum Output	Function: AM
4	Signal LED	999 kHz	AM SSG	999 kHz	55 dB/m	400 Hz 30%	Loop Antenna	_	-	VR-3	To Light-up Signal LED	Function: AM

CONNECTION DIAGRAM OF MEASURING INSTRUMENTS

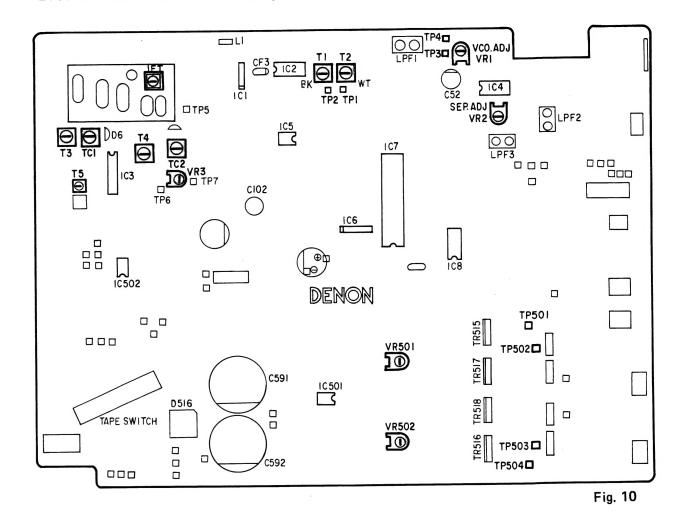
FM

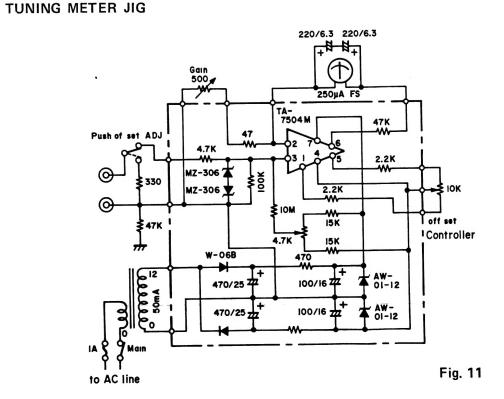


AM



ROUGH DIAGRAM OF ADJUSTMENT POINTS ETC0731 AMP TUNER UNIT (Component Side)

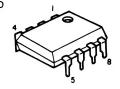


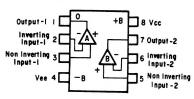


SEMICONDUCTORS

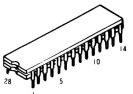
IC's

NJM4558D-D NJM2043D (JRC)

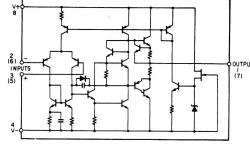


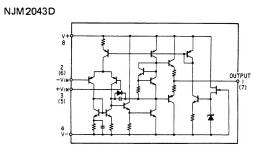


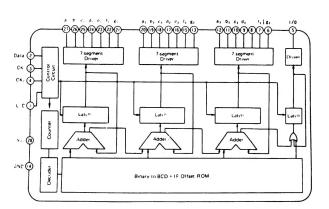




NJM4558D-D







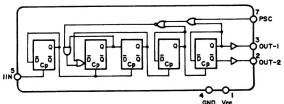
FUNCTIONS OF TERMINALS

Pin No.	Name	Function
1	L/D	Output status select input terminal. Input terminal for selecting output status by the indicator (LED, FL, LCD).
2	Data	Receiving frequency data input terminal. Input serially by the system controller LSI.
3,4	CK1 CK2	Received frequency data input control timing input terminal. Transferred simultaneously with data by the system controller LSI.
5	1/0	Segment drive output terminal, 100 MHz-unit display at FM time. Only 1 pin is used for output because of 1 to 0 in both FM/AM.

Pin No.	Name	Function
6~12	a³∼g³	7-segment drive output terminal. 10 MHz-unit display at FM time. 100 kHz-unit display at AM time.
13, 15~20	a²∼g²	7-segment drive output terminal. 1 MHz-unit display at FM time. 10 kHz-unit display at AM time.
21~27	a1∼g1	7-segment drive output terminal. 100 kHz-unit display at FM time. 1 kHz-unit display at AM time.
14, 28	Vcc GND	Supply voltage applying terminal.

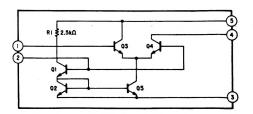
TD6104P (Toshiba)





TA7060AP (Toshiba)

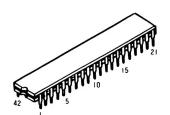




FUNCTIONS OF TERMINALS (TD6104P)

	No.	Name	Functions
	5	fIN	FM station signal input terminal Frequency range 60 — 140 MHz Input level 75 — 300 mVrms
	3	OUT-1	Dividing an input signal into 1/30 or 1/32 through dividing output terminal f _{IN} . Output level 0.5(V)MIN
	2	OUT-2	OUT-1 inverted signal output. Because of open emitter system, if it is to be used. External resistor is necessary. Open in general.
-	7	PSC	Dividing value select control terminal 1/32 when Vpcc $\ge 2(V)$, 1/30 when Vpcc $\le 1(V)$
	6	С	for bias circuit. Connect C = 2200 pF (approx.) between the unit and the GND.
	1	Vcc GND	Power terminal Vcc = 5V lcc = 5 mA (standard), 10 mA (max.)

TC9147BP (Toshiba)

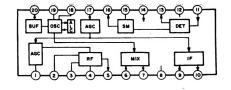


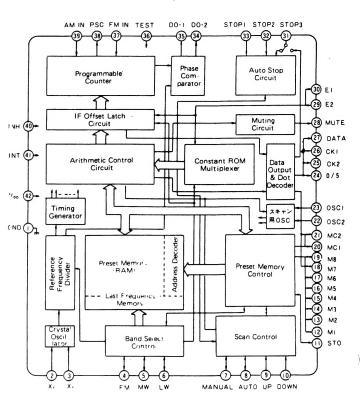
FUNCTIONS OF TERMINALS

Pin No.	Symbol	Name	Function	
2	XT	Crystal oscillator	Connects crystal 7.2 MHz for reference	
3 XT		terminal	frequency.	
4	FM	FM band specifying input		
5 MW 6 LW		MW band specifying input	Selects FM, MW and LW in the mutual reset mode.	
6 LW		LW band specifying input		
7	MANUAL	Manual tuning mode specifying input	Selects between manual operation and	
8 AUTO		Auto search tuning mode specifying input	auto search operation in mutual reset mode at UP/DOWN channel select time.	
9	UP	UP operation key input	UP/DOWN channel	
10 DOWN		DOWN operation key input	selection by connect- ing a push-key	
11	STO	Memory store instruc- tion input	With this input, preset memory is set to write enable status.	
12 ~ 19 M1~M8		Preset memory channel specifying input	Controls read/write of the internal 16- channel preset me- mory in conjunction with MC1 and MC2 input.	
20 21	MC1 MC2	Memory control input	Sets the 16-channel preset memory to an 8-channel fixed system for FM/AM (MW + LW) or a 16-channel tandem system for FM+MW+LW (3 bands).	
22 OSC2		Oscillator terminal for AM	C/R connecting terminal for oscil- lator, which deter- mines scan speed at AM search time.	
23 OSC1		Oscillator terminal for FM	C/R connecting terminal for oscil- lator, which deter- mines scan speed at FM search time.	
24	0/5	FM Europe 50 kHz output	Europe area FM band 50 kHz step indi- cating output. Set "H" at 50 kHz.	
25 26 27	CK2 CK1 DATE	Received frequency data serial output	Otputs serial data and timing lock to driver TD6301 for receiving frequency digital display. CK1 output is used as Pcc output at the same time.	

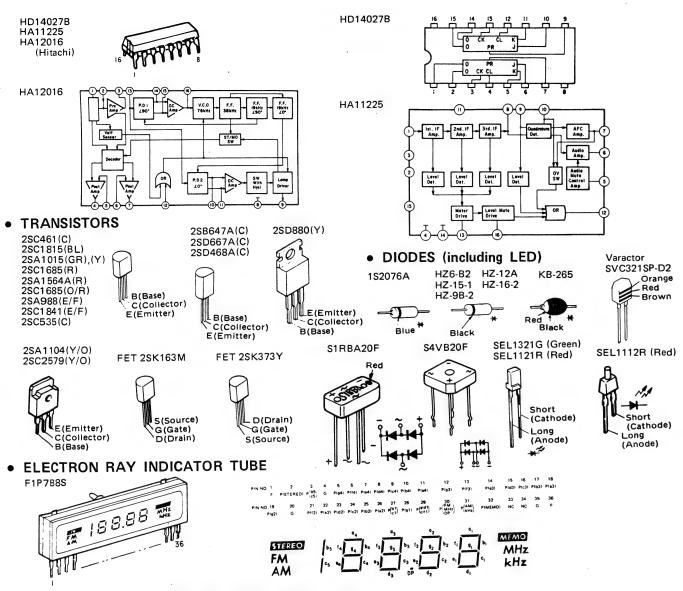
LA1245 (Sanyo)



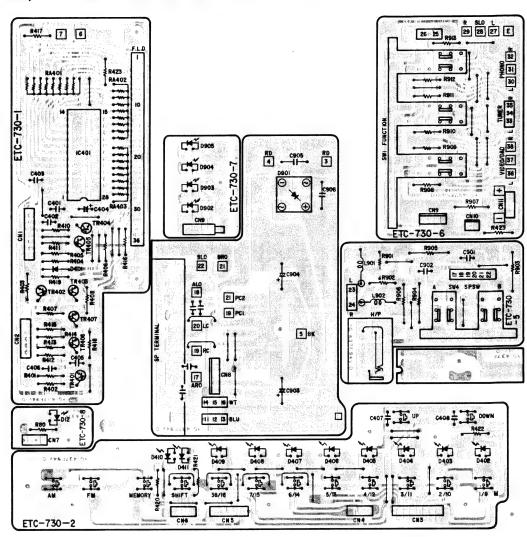




Pin No.	Symbol	Name	Function
28	MUTE	Muting signal output	Set "H" at muting output time.
29 30	E2 E1	Area specify input	Specifies an area, Japan, U.S.A. or Europe.
31	STOP3	AM-IF signal input	Counts F 450 kHz signals at AM time and stops auto search.
32	STOP2	Auto search stop signal input	If "H" level is input STOP2 when "H" level is set to STOP1, the auto search is stopped. Used for AR1 or stereo channel receiving status discrimination.
33	STOP1	Scan speed slow input	When "H" level is input, reduces the auto search scan speed to 1/2.
34 35	DO-2 DO-1	Phase comparator output	Two tristate buffers are output in paral- lel from a single phase comparator.
36	TEST	Test terminal	Sets test mode with "H" level input.
37	FMIN	FM programmable counter input	Connects the output of precaller TD6104P.
38	PSC	Prescaller control output	Controls dividing (1/30, 1/32) of the prescaller TD6104P.
39	AMIN FM programmable counter input		Inputs AM channel signal.
40	0 INH Inhibit input		Oridinary operation at "H" level, and inhibit status at "L" level.
41	41 INT Initialize input		Ordinary operation at "H" level, and initialization of internal status at "L" level
42 1	V _{DD} GND	Power applying terminal	Applies $5 \pm 0.5 \text{ V}$. Up to 2 V is available as backup.



PRINTED WIRING BOARD PATTERNS AND PARTS LIST ETC0730J, ETC0730K CONTROL UNIT



ETC0730J for E2, CONTROL UNIT PARTS LIST

Ref. No.	Part No.	Part	Name & De	escriptions				
	SEMICONDUCTORS							
IC401	2620453006	TD6301AP	(TOSHIBA) IC				
TR401, 402	2730294016	2SC1685(R)	TRANSISTOR				
TR403	2710178039	2SA564A(F	?)	TRANSISTOR				
TR404, 405	2730294016	2SC1685(R)	TRANSISTOR				
TR406, 407	2710178039	2SA564A(R)		TRANSISTOR				
D012	3939261014	SEL1321G(GREEN)	LED				
D401	2760049008	1S2076		DIODE				
D402 ~409	3939261001	SEL1121R(RED)		LED				
D410, 411	393926000 2	SEL1112R((RED)	LED				
D902 ~904	3939261014	SEL1321G(GREEN)		LED				
		RESISTOR	s					
R080	2412092002	1 kohm	±5% ¼W	CARBON				
R401	2412130003	39 kohm	±5% ¼W	CARBON				
~404								
R405	2412116001	10 kohm	±5% ¼W	CARBON				
~409			. =0. 4	OA BBC:				
R410 ~415	2412130003	39 kohm	±5% ¼W	CARBON				

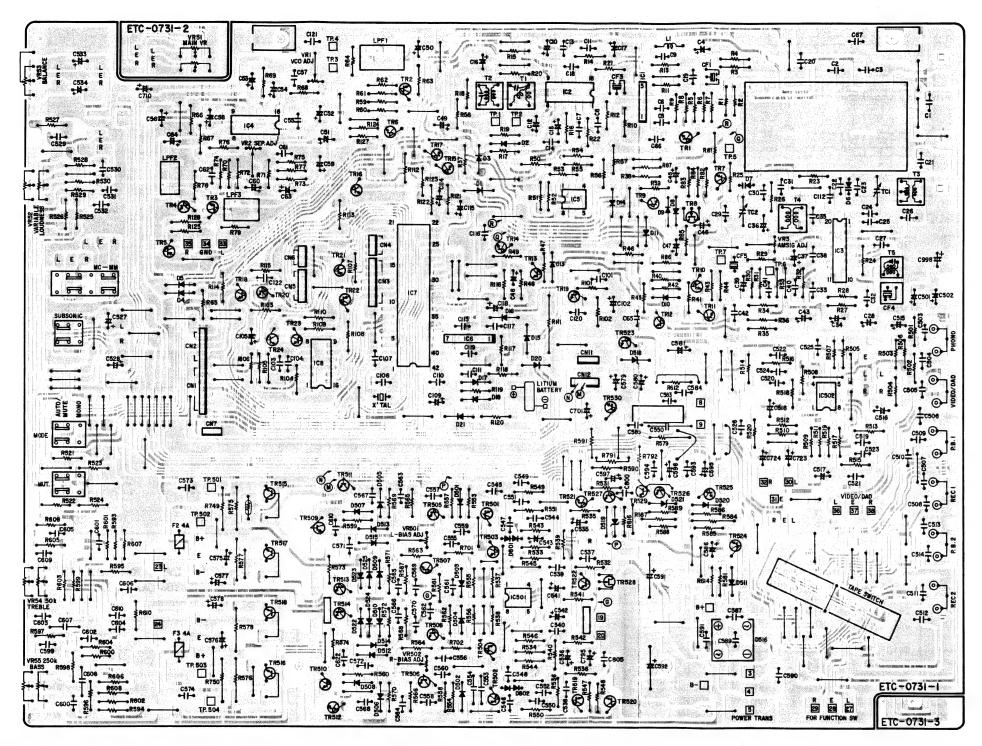
No.	Part No.	Part	Name & De	scriptions
R416	2412116001	10 kohm	±5% ¼W	CARBON
R417,	2412076002	220 ohm	±5% ¼W	CARBON
418				
R419	2412130003	39 kohm	±5% ¼W	CARBON
R420	2412087004	620 ohm	±5% ¼W	
R421	2412108006	4.7 kohm		
R422	2412087004	620 ohm	±5% ¼W	CARBON
R423	2412110007	5.6 kohm	±5% ¼W	CARBON
R901, 902	2410282005	47 ohm	±5% ¼W	
∆R905,	2440033020	220 ohm	±5% 1W	METAL OXIDE
906			Walter Ville	(NB)
R907	2410181009	680 ohm		CARBON
R908 ~911	2412068007	100 ohm	±5% ¼W	CARBON
RA401	2462012003	10 kohm	±20% 1/8	W
~403			RESISTO	RALLAY
		CAPACITO	RS	
C401 ~403	2531006005	2200pF	±10% 50V	CERAMIC
C407	2533633007	180pF	±5% 50V	CERAMIC
C903, 904	2531003008	680pF		CERAMIC
C951 ~954	2551078000	0.033μF	±10% 50V	PLASTIC FILM
~954				

OTHER PARTS 2221081204 EP-5667H1 2090008120 2124407008 2124499003 2124504008 INPUT SELECTOR SWITCH FUNCTION 2050151004 EP-5667H1 2090008120 2124504008 INPUT SELECTOR SWITCH FUNCTION 3934009019 2030241057 2048100009 2050185038 2050185041 2050185054 2050185067 2050185067 2050185067 2050133048 P.W. BOARD TERMINAL PIN USED 10 INPUT SELECTOR SWITCH FUNCTION 8P PUSH TERMINAL SP OUTPUT INDUCTOR 1μH FIP7F8S FLD 1P CONTACT ASS'Y HEADPHONE JACK 3P WIRE HOLDER USED 6 4P WIRE HOLDER 2050185067 6P WIRE HOLDER USED 2 7P WIRE HOLDER 2050133048 4P NH CONNECTOR BASE	Ref. No.	Part No.	Part Name & Descriptions
EP-5667H1 2090008120 2124407008 2124499003 2124504008 LOO1, 2359001004 LOO2 3934009019 2030241057 2048100009 2050185038 2050185054 2050185070 2050185067 EP-5667H1 2090008120 JUMPER WIRE P=10mm USED 31 TACT SWITCH USED 14 INPUT SELECTOR SWITCH FUNCTION 8P PUSH TERMINAL SP OUTPUT INDUCTOR 1μH FIP7F8S FLD 1P CONTACT ASS'Y HEADPHONE JACK 3P WIRE HOLDER USED 6 4P WIRE HOLDER 2050185070 2050185067 FIP7F8S FLD 2050185067			OTHER PARTS
1460703108 LED GUIDE 4770210016 PUSH RIVET USED 3 2032154003 2P CONNECTOR CORD USED 2 2036116050 4P CONNECTOR CORD 2042096009 8P CONNECTOR CORD 2042090005 10P CONNECTOR CORD 2046040006 12P CONNECTOR CORD	1 .	EP-5667H1 2090008120 2124407008 2124499003 2124504008 2050151004 2359001004 3934009019 2030241057 2048100009 2050185038 2050185041 2050185070 2050185067 2050133048 1460703108 4770210016 2032154003 2036116050 2042096009 2042090005	TERMINAL PIN USED 10 JUMPER WIRE P=10mm USED 31 TACT SWITCH USED 14 2P PUSH SWITCH USED 1 INPUT SELECTOR SWITCH FUNCTION 8P PUSH TERMINAL SP OUTPUT INDUCTOR 1µH FIP7F8S FLD 1P CONTACT ASS'Y HEADPHONE JACK 3P WIRE HOLDER USED 6 4P WIRE HOLDER 5P WIRE HOLDER USED 2 7P WIRE HOLDER USED 2 6P WIRE HOLDER LED GUIDE PUSH RIVET USED 3 2P CONNECTOR CORD 8P CONNECTOR CORD 10P CONNECTOR CORD

ETC0730K for EA CONTROL UNIT PARTS LIST (Same as ETC0730J CONTROL UNIT PARTS LIST except the followings.)

Ref. No.	Part No.	Part Name & Descriptions
		CAPACITORS
C903, 904	2531006005	2200pF ±10% 50V CERAMIC (CHANGE)
C951 ~954	2551078000	0.033μF ±10% 50V PLASTIC FILM (DELETE)
L		·

ETC0731J, ETC0731K AMP TUNER UNIT



ETC0731K AMP TUNER UNIT PARTS LIST for EA (Same as ETC0731J AMP TUNER UNIT PARTS LIST except the followings.)

Ref. No.	Part No.	Pa	rt Name & Descriptions
		CAPACITO	ORS
C505 ~514	2531024003	0.01µF	+80,-20% 50V CERAMIC (DELETE)
C651, 652	2533643000	470pF	±5% 50V CERAMIC (DELETE)
C701, 702	2531003008	680pF	±10% 50V CERAMIC (DELETE)
C703, 704	2533627000	100pF	±5% 50V CERAMIC (DELETE)
C705, 706	2531003008	680pF	±10% 50V CERAMIC (DELETE)

Ref. No.	Part No.	Part Name & Descriptions
		·
		· · · · · · · · · · · · · · · · · · ·

Ref. No.	Part No.	Part Name & Descriptions
		·

ETC0731J AMP TUNER UNIT PARTS LIST for E2

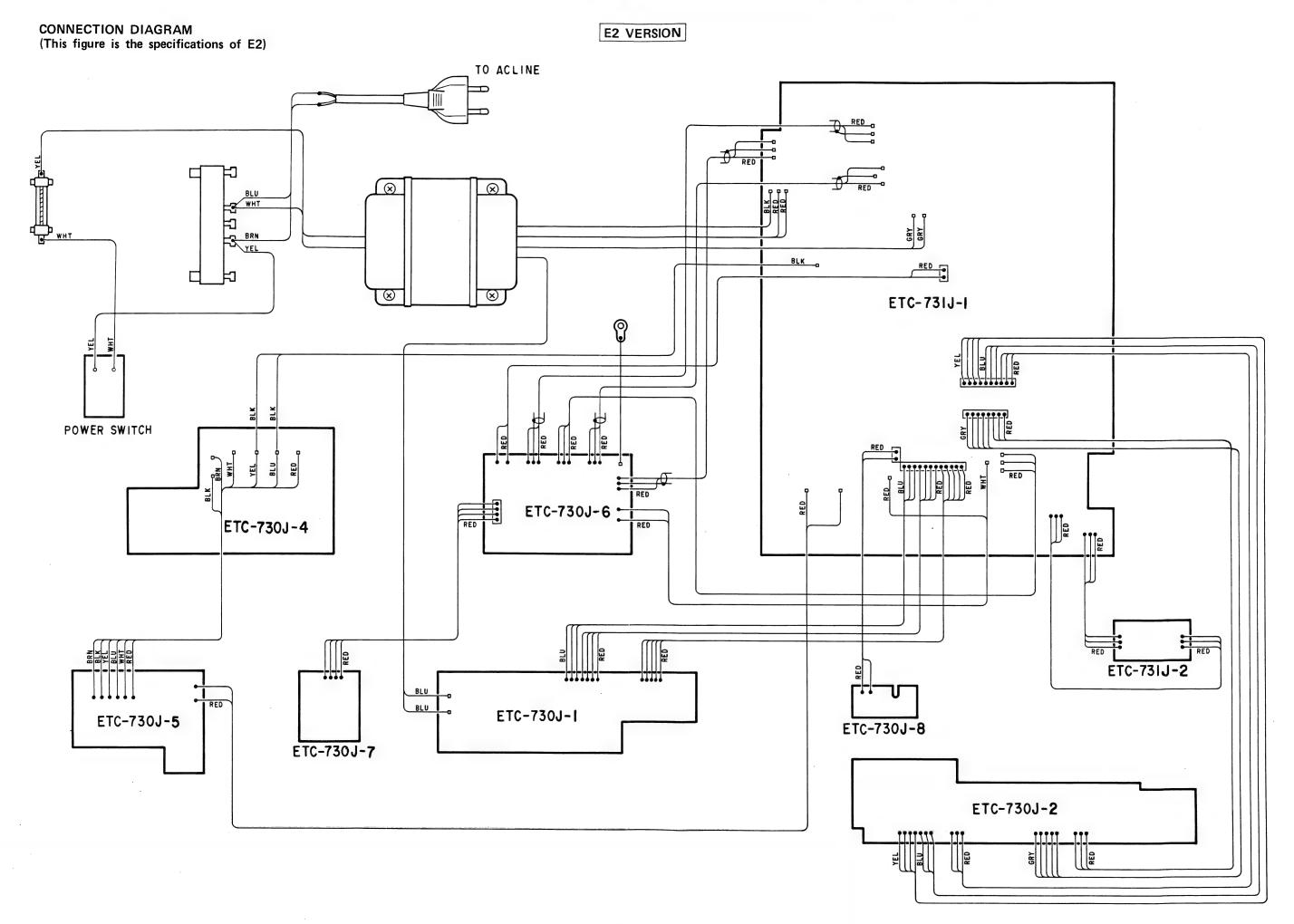
Ref. No.	Part No.	Part Name & Descriptions	
SEMICONDUCTORS			
IC001	2630099007	TA-7060AP (TOSHIBA	· .
IC002	2630083000	HA11225 (HITACHI)	IC
IC003	2630145003	LA1245 (SANYO)	IC
IC004	2630123009	HA-12016 (HITACHI)	IC
IC005	2650030004	NJM4558D-D (JRC)	IC
IC006 IC007	2630232000 2620452104	TD6104P (TOSHIBA)	IC IC
IC007	2620452104	TC9147BP (TOSHIBA) HD14027B (HITACHI)	
IC501	2650030004	NJM4558D-D (JRC)	ic
IC502	2650037007	NJM-2043 (JRC)	ic
TR001	2730025023	2SC461 (C)	TRANSISTOR
TR002	2730198015	2SC1815(BL)	TRANSISTOR
~004			
TR005	2710102021	2SA1015(GR)	TRANSISTOR
TR006,	2730198015	2SC1815(BL)	TRANSISTOR
007	075000000	001/400/141	
TR008	2750020008	2SK163(M)	FET TRANSISTOR
TR010	2730198015 2730294016	2SC1815(BL) 2SC1685(R)	TRANSISTOR
~014	2750284010	2001000(H)	11121313101
TR015	2710102021	2SA1015(GR)	TRANSISTOR
TR016	2730294016	2SC1685(R)	TRANSISTOR
TR017	2710102021	2SA1015(GR)	TRANSISTOR
TR018	2730294016	2SC1685(R)	TRANSISTOR
TR019	2740046005	2SD468A(C)	TRANSISTOR
TR020	2710178039	2SA564A(R)	TRANSISTOR
~022	0700004040	0004005/5\	TRANSISTOR
TR023	2730294016 2730269012	2SC1685(R)	TRANSISTOR TRANSISTOR
TR501,	2710102005	2SC1685(Q/P) 2SA1015(Y)	TRANSISTOR
502	2710102005	23A1015(1)	TRANSISTOR
TR503,	2730198002	2SC1815(Y)	TRANSISTOR
504			
TR505,	2710131021	2SA988(E/F)	TRANSISTOR
506	0700005000	0004044/5/5	TRANSPOR
TR507,	2730235020	2SC1841(E/F)	TRANSISTOR
TR509,	2730294016	2SC1685(R)	TRANSISTOR
510	2700207010	2001000(11)	
TR511,	2740060007	2SD667A(C)	TRANSISTOR
512			'
TR513,	2720053005	2SB647A(C)	TRANSISTOR
514		000000000000000000000000000000000000000	
TR515,	2730232023	2SC2579(O/Y)	TRANSISTOR
516 TR517,	2710130022	2SA1104(O/Y)	TRANSISTOR
518	2710130022	23/1104(0/17	MANGIOTOR
TR519,	2730198015	2SC1815(BL)	TRANSISTOR
520			
TR521,	2730043021	2SC535(C)	TRANSISTOR
522	0740005044	0000000111001	TRANSISTOR
TR523	2740065044	2SD880(Y/GR)	TRANSISTOR
TR524 TR525	2730294016 2730198002	2SC1685(R) 2SC1815(Y)	TRANSISTOR TRANSISTOR
TR526	2710102005	2SA1015(Y)	TRANSISTOR
TR527	2730294016	2SC1685(R)	TRANSISTOR
TR528	2750042002	2SK373(Y)	FET
D001	2760049011	1S2076A	DIODE
~005			
D006,	2760302004	SVC321SP-D2	VARACTOR
007	070004074	400070	DIODE
D008	2760049011	1S2076A	DIODE
~011 D013	2760049011	1S2076A	DIODE
D015	2760173039	HZ6-B2	ZENER
D016	2760049011	1S2076A	DIODE
~018, 021			-
D020	2760218033	HZ9B2	ZENER

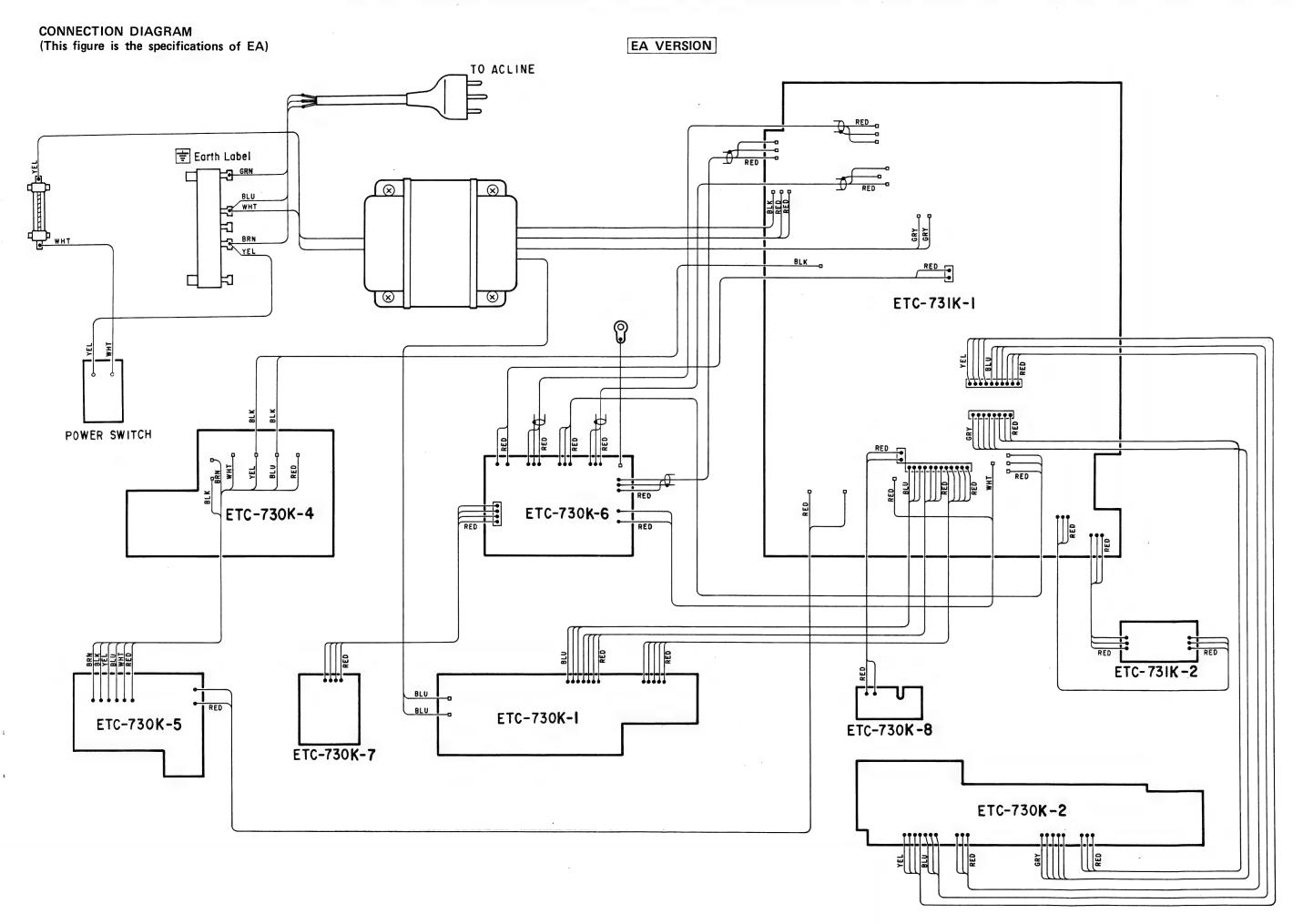
Ref. No.	Part No.	Part	Name & D	escriptions
D501 ~515	2760049011	1S2076A		DIODE
D516	2760338007	S4VB20F		DIODE
1				DIODE
D517	2760239009	S1RBA20F		
D518	2760253014	HZ-15-1		ZENER
D519	2760053007	HZ-12A		ZENER
D520,	2760256008	HZ-16-2		ZENER
521				
D522 ~525	2760049011	1S2076A		DIODE
D801, 802	2760216019	KB-265		DIODE
R	ESISTORS (not	included Carbo	on Film ±59	% ¼W Type)
≜R111	2440092029	330 ohm	±5% 2W	METAL OXIDE FILM (NB)
≜ R553 ~556	2412314081	560 ohm	±5% ¼W	CARBON FILM (NB)
∆ R557, 558	2412314007	100 ohm	±5% ¼W	CARBON FILM (NB)
∆ R561, 562	2412314007	100 ohm	±5% ¼W	CARBON FILM
≜ R573,	2412314023	470 ohm	±5% ¼W	CARBON FILM (NB)
≜ R575 ~578	2442013080	0.22 ohm	±5% 1W	METAL OXIDE FILM (NB)
A R579	2412321032	4.7 ohm	±5% ¼W	CARBON FILM (NB)
≜R584 ~587	2440033017	220 ohm	±5% 1W	METAL OXIDE FILM (NB)
≜ R9 03, 904	2440017017	10 ohm	±5% 1W	METAL OXIDE FILM (NB)
VR001	2116000099	2 kohm	SEMI FIX	KED RESISTOR
VR002	2116000086	200 kohm	SEMI FIX	KED RESISTOR
VR003	2116000073	20 kohm		KED RESISTOR
VR051	2110432003			R 100 kohm
VR052	2110433002	VARIABLE	RESISTO	MAIN R 100 kohm
VR 053	2110434001	VARIABLE	RESISTO	LOUDNESS R 250 kohm BALANCE
VR054	2110435000	VARIABLE	RESISTO	
VR055	2110435013	VARIABLE	RESISTO	R 250 kohm BASS
VR 501, 502	2116000015	10 kohm	SEMI FIX	XED RESISTOR
CAI	PACITORS (not	included Cera	mic 50V ±5	%, ±10% Type)
C0O2, 0O3	2531024003	0.01μF	+80,-20	% 50V CERAMIC
C0O4	2544132005	10μF	16V	ELECTROLYTIC
	2531024003	0.01µF		% 50V CERAMIC
C0O5	2531024003	υ.υ ιμε	+60,−20	70 JUV CERMINIC
~009				, EL ECTRO: \(T:
C010	2544145005	0.47μF		' ELECTROLYTIC
C011	2531024003	0.01μF		% 50V CERAMIC
C012	2544145005	0.47μF		ELECTROLYTIC
C013	2531024003	0.01μF	+80,-20	% 50V CERAMIC
	2544145005	0.47µF	50 V	ELECTROLYTIC
C015		100μF		ELECTROLYTIC
C015	1 2544136001	ι σομι		ELECTROLYTIC
C016	2544136001	105		
C016 C017	2544132005	10μF		
C016 C017 C018	2544132005 2531025002	0.022μF	+80,-20	% 50V CERAMIC
C016 C017	2544132005	1	+80,-20	
C016 C017 C018 C019, 020	2544132005 2531025002 2531024003	0.022μF 0.01μF	+80,—20 +80,—20	% 50V CERAMIC
C016 C017 C018 C019,	2544132005 2531025002	0.022μF	+80,-20 +80,-20 +80,-20	% 50V CERAMIC % 50V CERAMIC

Ref. No.	Part No.	Pa	t Name & Descriptions
C024	2531024003	0.01μF	+80,-20% 50V CERAMIC
~027	2544132005	10μF	16V ELECTROLYTIC
C028 C029	2531024003	0.01μF	+80,-20% 50V CERAMIC
C030	2533603008	10pF	±0.5pF 50V CERAMIC
C031	2556089007	390pF	±5% 50V PLASTIC FILM
C032	2531024003	0.01μF	+80,-20% 50V CERAMIC
C033	2551064001	0.0022µF	±10% 50V PLASTIC FILM
C034	2544136001	100μF	16V ELECTROLYTIC
C035	2531024003	0.01μF	+80,-20% 50V CERAMIC
C036	2544132005	10μF	16V ELECTROLYTIC
C037	2544146004	1μF	50V ELECTROLYTIC +80,-20% 50V CERAMIC
C038	2531024003 2544149001	0.01μF 4.7μF	50V ELECTROLYTIC
C039 C040,	2531024003	0.01μF	+80,-20% 50V CERAMIC
041	2551024000	0.01,	
C042	2531025002	0.022µF	+80,-20% 50V CERAMIC
C043	2544136001	100μF	16V ELECTROLYTIC
~045			
C046	2541016001	4.7µF	±20% 16V TANTALUM
C047	2544145005	0.47μF	50V ELECTROLYTIC
C048	2544017007	47μF	16V ELECTROLYTIC
C049	2544148002	3.3µF	50V ELECTROLYTIC
~051	2544162020	470µF	±20% 16V ELECTROLYTIC
C052 C053	2544163029 2544148002	470μF 3.3μF	50V ELECTROLYTIC
C053	2544146004	1μF	50V ELECTROLYTIC
C055	2551080001	0.047µF	±10% 50V PLASTIC FILM
C056	2544149001	4.7μF	50V ELECTROLYTIC
C057	2556099000	1000pF	±5% 50V PLASTIC FILM
C058	2544148002	3.3µF	50V ELECTROLYTIC
C059,	2544133004	22μF	16V ELECTROLYTIC
060			
C061,	2551120039	0.0018µF	±5% 50V PLASTIC FILM
062	2544440000	2.2	FOX ELECTROL VILO
C063,	2544148002	3.3µF	50V ELECTROLYTIC
064 C065	2544132005	10µF	16V ELECTROLYTIC
C066	2531024003	0.01μF	+80,-20% 50V CERAMIC
067			, =
C101	2531024003	0.01µF	+80,-20% 50V CERAMIC
C102	2544019005	220µF	16V ELECTROLYTIC
C103,	2531025002	0.022µF	+80,-20% 50V CERAMIC
104			
C105	2544127007	220µF	6.3V ELECTROLYTIC
C108	2544090008 2544006005	2200µF 470µF	±20% 6.3V ELECTROLYTIC
C109 C110	2531024003	0.01μF	
~113	2501024000	0.01,21	100, 20% 001 0211/111110
C114,	2544147003	2.2µF	50V ELECTROLYTIC
115			
C116,	2531024003	0.01µF	+80,-20% 50V CERAMIC
117			
C118	2544129005	47μF	10V ELECTROLYTIC
C119	2531024003	0.01μF	+80,-20% 50V CERAMIC
~121			
C501, 502	2544146004	1μF	50V ELECTROLYTIC
C505	2531024003	0.01µF	+80,-20% 50V CERAMIC
~51 4 C515,	2544132005	10μF	16V ELECTROLYTIC
516 C517,	2544161050	1000μF	±20% 6.3V ELECTROLYTIC
518 C519,	2551122024	0.068µF	±5% 50V PLASTIC FILM
520			
C521, 522	2551121054	0.018µF	
C523, 524	2551120000	0.001µF	±5% 50V PLASTIC FILM

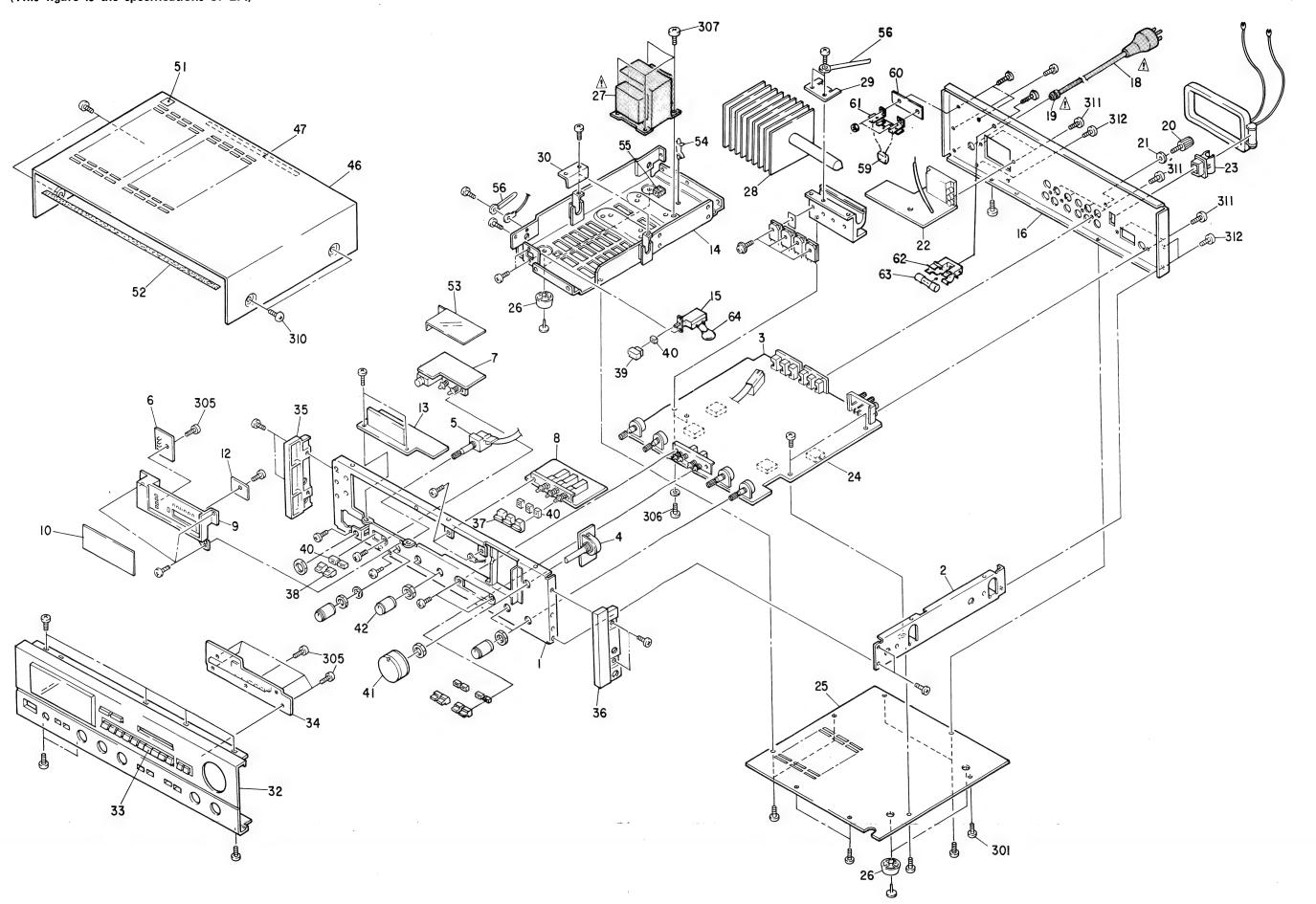
Ref. No.	Part No.	Par	t Name & Descriptions
C525,	2531024003	0.01µF	+80,-20% 50V CERAMIC
526 C527,	2549014018	0.22µF	±20% 50V ELECTROLYTIC
528 C531, 532	2551076002	0.022µF	±10% 50V PLASTIC FILM
C533 536	2544146004	1μF	50V ELECTROLYTIC
C539, 540	2533603008	10pF	±0.5pF 50V CERAMIC
C541, 542	2544132005	10μF	16V ELECTROLYTIC
C543	2531025002		+80,-20% 50V CERAMIC
C544 C545	2544146004 2531025002	1μF 0.022μF	50V ELECTROLYTIC +80,-20% 50V CERAMIC
~548	200.020002	0.022	
C553, 554	2531027000	0.1μF	+80,-20% 50V CERAMIC
C557, 558	2531025002	0.022µF	+80,-20% 50V CERAMIC
C561, 562	2531025002	0.022μF	+80,-20% 50V CERAMIC
C571, 572	2531024003	0.01μF	+80,-20% 50V CERAMIC
C575 ~580	2544146004	1μF	50V ELECTROLYTIC
C581 C583, 584	2544080005 2531024003		±20% 25V ELECTROLYTIC +80,-20% 50V CERAMIC
C586 C587 ~590	2544146004 2531052004	1μF 4700pF	50V ELECTROLYTIC +100,—0 500V CERAMIC
C591	2546089004	8200µF	±20% 56V ELECTROLYTIC
C592 C593,	2546030024 2531024003	5600μF 0.01μF	±20% 50V ELECTROLYTIC +80,-20% 50V CERAMIC
594 C595,	2544138009	47μF	25V ELECTROLYTIC
596 C597	2544136001	100µF	16V ELECTROLYTIC
C599, 600	2551074004	0.015μF	±10% 50V PLASTIC FILM
C601,	2551070008	0.0068µF	±10% 50V PLASTIC FILM
C605,	2551081000	0.056μF	±10% 50V PLASTIC FILM
C607,	2551085006	0.12μF	±10% 50V PLASTIC FILM
C609, 610	2551061004	0.0012μF	±10% 50V PLASTIC FILM
C621, 622	2531024003	0.01μF	+80,-20% 50V CERAMIC
C651, 652	2533643000	470pF	
C701, 702	2531003008	680pF	±10% 50V CERAMIC '
C703, 704	2533627000	100pF	±5% 50V CERAMIC
C705, 706	2531003008	680pF	±10% 50V CERAMIC
C710 C723, 724	2544132005 2544132005	10μF 10μF	16V ELECTROLYTIC 16V ELECTROLYTIC
C795 C800 ~805	2531024003 2531024003	0.01μF 0.01μF	+80,-20% 50V CERAMIC +80,-20% 50V CERAMIC
C901, 902	2551084607	0.1μF	±10% 50V PLASTIC FILM
TC001, 002	2130022008	TRIMMER	CONDENCER

Ref. No.	Part No.	Part Name & Descriptions
	от	HER PARTS
	2221082106 2090008120 EP-5667H1	P.W. BOARD JUMPER WIRE P=10mm USED 121 TERMINAL PIN USED 44
L001	2350015947	INDUCTOR (2.2mH) USED 1
T001 T002 T003 T004 T005 LP001 LP002,	2312026000 2312027009 2311061008 2311076103 2310056001 2320056004 2320041006	FM. IF. DET (A) USED 1 FM. IF. DET (B) USED 1 MW ANT TRANS USED 1 MW OSC COIL USED 1 AM IFT USED 1 ANTI BIRDIE FILTER USED 1 LOW PASS FILTER USED 2
003 CF001 CF002 CF003 CF004	2610023006 2610038004 2610023006 2610034008	FM CERAMIC FILTER FM CERAMIC FILTER FM CERAMIC FILTER AM CERAMIC FILTER (SEP450H) USED 1
F902, 903	2610031001 3990008038 2124254002 2124501001 4170233004 4140240001 2020022008 2061035070	AM CERAMIC FILTER (BFU450C4) USED 1 X-TAL (7.2MHz) USED 1 SLIDE SW (REMOTE) USED 1 4P PUSH SWITCH USED 1 RADIATOR BLOCK USED 1 EARTH PLATE USED 2 FUSE HOLDER USED 4 FUSE (4.0A) USED 2
903	2160048007 2050185038 2050133022 2050133080 2050167001 2050167027 2050152003 2050208009 4700012022	FRONT END USED 1 3P WIRE HOLDER USED 8 2P NH CONNECTOR BASE USED 2 8P NH CONNECTOR BASE USED 1 10P CONNECTOR BASE USED 1 12P NH CONNECTOR BASE USED 1 6P CONNECTOR BASE USED 2 3P NJ ANT TERMINAL USED 1 PAN SCREW WITH W. SW 3×12 USED 4
	4737002018 4159001008 3940005007	TAPPING SCREW (S) 3×8 USED 2 F.S WASHER USED 2 LITUM BATTERY
		,

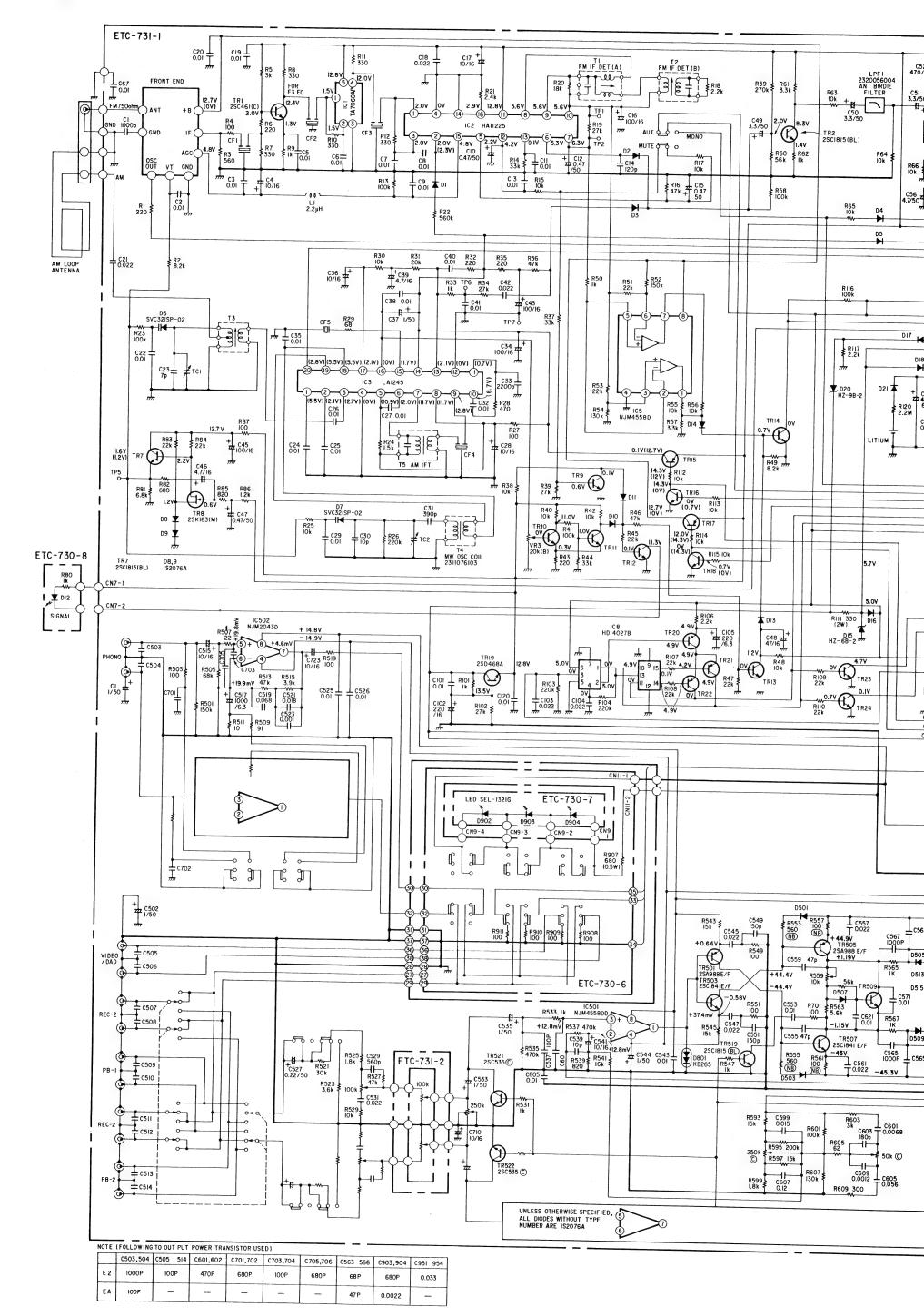


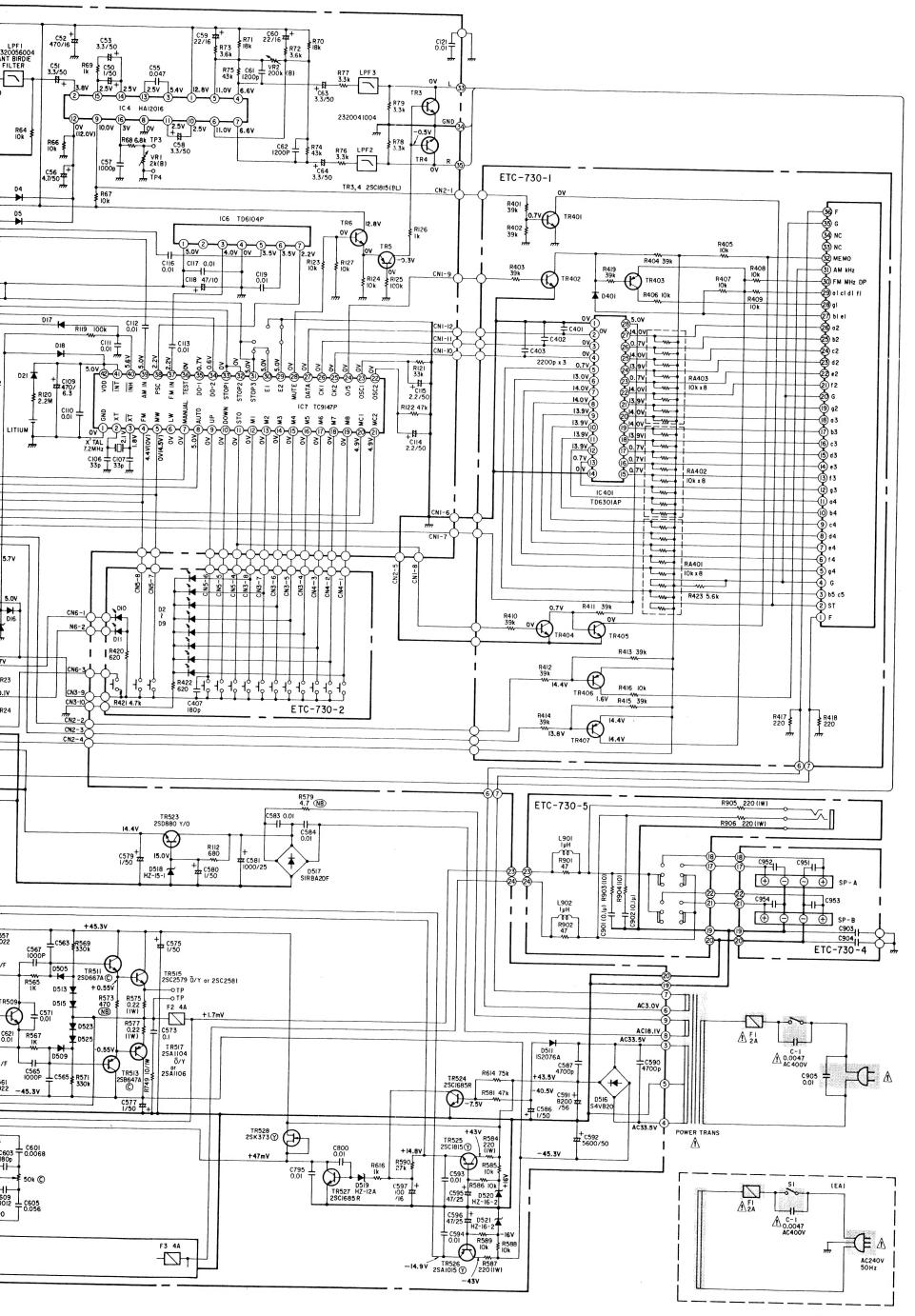


EXPLODED VIEW OF CHASSIS AND CABINET (This figure is the specifications of EA)



WIRING DIAGRAM





ALL RESISTANCE VALUES IN OHM, K = 1,000 OHM, M = 1,000,000 OHM.

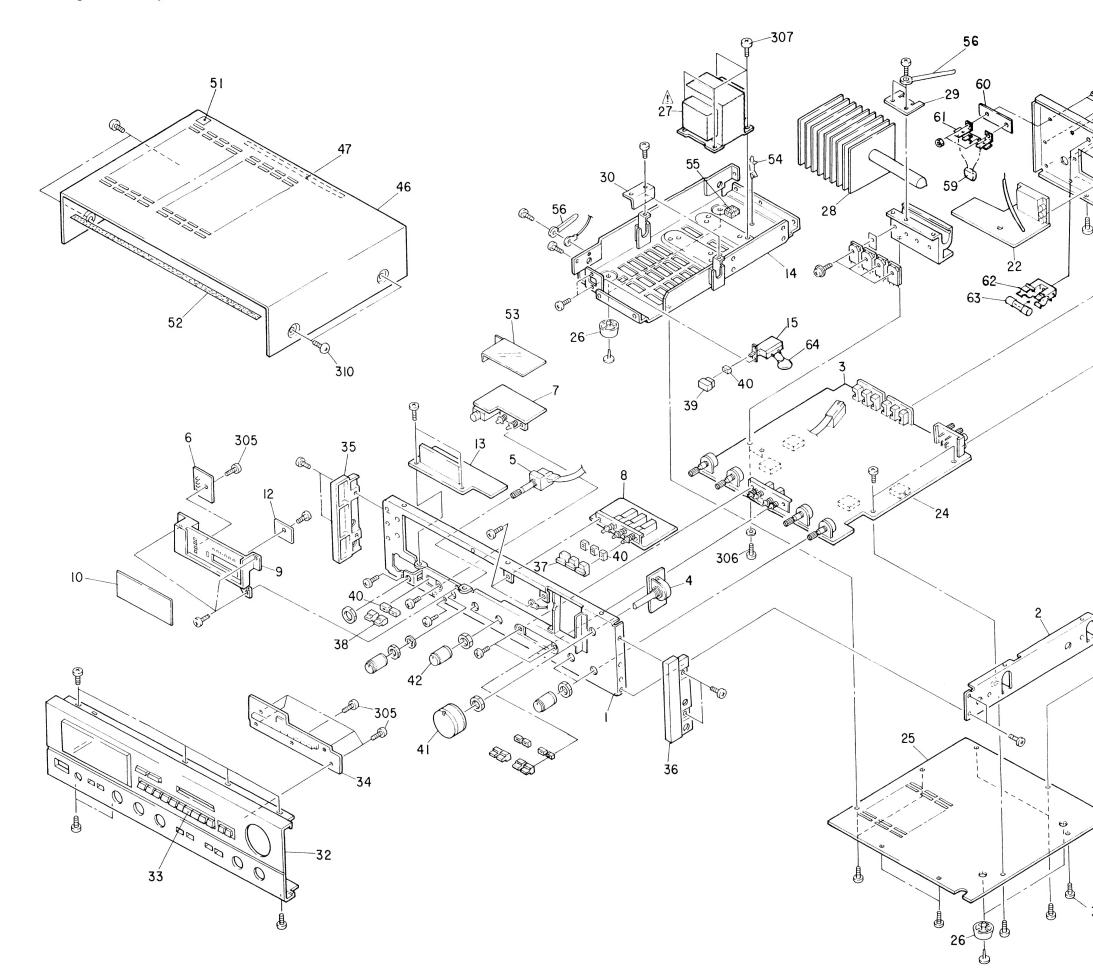
ALL CAPACITANCE VALUES IN MICROFARAD, P = MICRO-MICRO FARAD.

EVERY VOLTAGES AND CURRENTS IS MEASURED AT NO SIGNAL INPUT CONDITION.

CIRCUIT AND PARTS ARE SUBJECT TO CHANGE WITHOUT PRIOR NOTICE.

NIPPON COLUMBIA COMPANY, LTD.

No. 14-14, AKASAKA 4-CHOME, MINATO-KU, TOKYO, JAPAN Telephone: Tokyo (584) 8111 Cable: NIPPONCOLUMBIA TOKYO Telex: JAPANOLA J22591



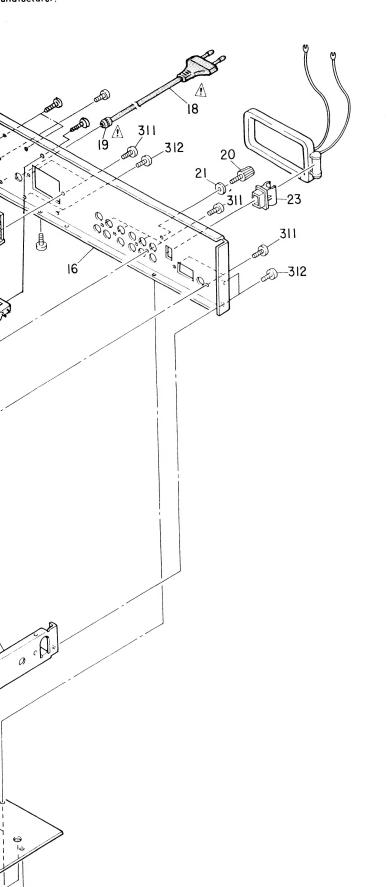
EXPLODED VIEW OF CHASSIS AND CABINET APRTS LIST (GOLD VERSION for E2)

Ref. No.	Part No.	Part Name & Descriptions
1	4110430003	FROTN CHASSIS ASS'Y
2	4110422008	SIDE CHASSIS
3	ETC0731J-1	AMP. TUNER UNIT
4	ETC0731J-2	MAIN VR UNIT
5	2124505007	ROTARY REMOTE SW
6	ETC0731J-1	CONTROL UNIT
7	ETC0730J-4	SP SW & H.P UNIT
8	ETC0730J-6	FUNCTION SW UNIT
9	1460695106	LED HOLDER
10	1430370118	INDICATOR SHEET
11	-	_
12	ETC0730J-8	SIGNAL UNIT
13	ETC0730J-7	F. LED UNIT
14	4110424006	TRANS CHASSIS ASS'Y
∆15	2124409006	POWER SWITCH
16	1059003002	BACK PANEL
17	_	
A18	2062002031	AC CORD
A19	4450028007	CORD BUSH
20	2050071016	TERMINAL ASS'Y
21	4770018001	WASHER (P-87)
22	ETC0730J-5	SP TERMINAL UNIT
23	1460494006	ANTENNA HOLDER
24	4610114023	CUSHION
25	1050608011	BOTTOM COVER

Ref. No.	Part No.	Part Name & Descriptions
26	1040111000	FOOT
∆27	2339513004	POWER TRANS
28	4170231103	H.P RADIATOR
29	4121646006	RADIATOR BRACKET
30	4121648004	BRACKET
231	4450033005	WIRE CLAMP BAND USED 10
*32	1441241207	FRONT PANEL ASS'Y
*33	1130601103	PUSH KNOB ASS'Y FOR TU MEMORY
34	ETC0730J-2	KEY LED UNIT
*35	1430374305	ESC BAR (L)
*36	1430375304	ESC BAR (R)
*37	1130604100	PUSH KNOB FOR FUNCTION
*38	1130536029	PUSH KNOB FOR SP. AM. MUTE
*39	1130515008	PUSH KNOB (A) FOR POWER
40	1440056007	FLEXIBLE RING
*41	1120458104	KNOB ASS'Y FOR MAIN VR
*42	1120459103	KNOB ASS'Y FOR TONE, TAPE
43	5130886005	FUSE LABEL
*44	1460338230	ESC PLATE (L)
*45	1460339239	ESC PLATE (R)
*46	1020178115	TOP COVER
47	1220095014	SPACER
48	_	
49	-	_
50	_	_

Ref. No.	Part No.	Part Name & Descr
51	_	
52	1220095001	SPACER
53	4150287009	ISOLATION SHEET
54	4150228000	PCB HOLDER
55	4610114007	CUSHION
56	EP-4772	CORD HOLDER
57	1439003004	BLIND SHEET
58	1439003017	BLIND SHEET
∆ 59	2568023006	CAPACITOR 0.01µF/250
60	4150088004	INSULATING SHEET
61	2050089008	7PW TERMINAL
62	2020013101	FUSE HOLDER
∆63	2061015061	FUSE 2A
∆ 64	2538003014	CAPACITOR 0.0047µF/4
PACE	ING & ACCESS	SORIES (not included EXPLO
a.	5058092049	LAMINATE ENVELOPE
b.	5030448103	CUSHION
*c.	5010999012	CARTON CASE
d.	5050061007	ENVELOPE
e.	5119103000	INST. MANUAL
f.	2311060009	LOOP ANTENNA
1	I	1

Means important safety item, which must be replaced, cessary, by a part specified or meeting the specification anufacturer.



EXPLODED VIEW OF CHASSIS AND CABINET PARTS LIST for EA

Ref. No.	Part No.	Part Name & Descriptions
1	4110430003	FRONT CHASSIS ASS'Y
2	4110422008	SIDE CHASSIS
3	ETC0731K-1	AMP. TUNER UNIT
4	ETC0731K-2	MAIN VR UNIT
5	2124505007	ROTARY REMOTE SW
6	ETC0730K-1	CONTROL UNIT
7	ETC0730K-4	SP SW & H.P UNIT
8	ETC0730K-6	FUNCTION SW UNIT
9	1460695106	LED HOLDER
10	1430370118	INDICATOR SHEET
11	_	_
12	ETC0730K-8	SIGNAL UNIT
13	ETC0730K-7	F. LED UNIT
14	4110424006	TRANS CHASSIS ASS'Y
∆15	2124409006	POWER SWITCH
16	1059003002	BACK PANEL
17	1055005002	_
17	2062012005	AC CORD
	4450028007	CORD BUSH
A19	2050071016	TERMINAL ASS'Y
20		WASHER (P-87)
21	4770018001	SP TERMINAL UNIT
22	ETC0730K-5	ANTENNA HOLDER
23	1460494006	
24	4610114023	CUSHION
25	1050608011	BOTTOM COVER
26	1040111000	FOOT
▲ 27	2339517000	POWER TRANSFORMER
28	4170231103	H.P RADIATOR
29	4121646006	RADIATOR BRACKET
30	4121648004	BRACKET
☆31	4450033005	WIRE CLAMP BAND USED 10
32	1441241207	FRONT PANEL ASS'Y
33	1130601103	PUSH KNOB ASS'Y FOR TU MEMORY
34	ETC0730K-2	. KEY LED UNIT
35	1430374305	ESC BAR (L)
36	1430375304	ESC BAR (R)
37	1130604100	PUSH KNOB FOR FUNCTION
38	1130536029	PUSH KNOB FOR SP. AM. MUTE
39	1130515008	PUSH KNOB (A) FOR POWER
40	1140056007	FLEXIBLE RING
41	1120458104	KNOB ASS'Y FOR MAIN VR
42	1120459103	KNOB ASS'Y FOR TONE, TAPE
43	5130886005	FUSE LABEL
44	1460338230	ESC PLATE (L)
45	1460339239	ESC PLATE (R)
46	1020178115	TOP COVER
47	1220095014	SPACER
48	_	_
49	_	_
50	_	_
51	_	
52	1220095001	SPACER
53	4150287009	ISOLATION SHEET
54	4150228000	PCB HOLDER
	4610114007	CUSHION
55		CORD HOLDER
56 57	EP-4772	BLIND SHEET
57 50	1439003004	1
58	1439003017	BLIND SHEET
A 59	2568023006	CAPACITOR 0.01µF/250 VAC
-	4150088004	INSULATING SHEET
60		
61	2050089008	7PW TERMINAL
61 62	2020013101	FUSE HOLDER
61		FUSE HOLDER

Ref. No.	Part No.	Part Name & Descriptions	Q'ty		
SCREWS, NUTS & WASHERS					
301	4737002005	TAPPING SCREW (S) 3×6	48		
302	-	NUT M7 (SP)	6		
303		TOOTHED WASHER ϕ 7 (SP)	1		
304	_	NUT M12 (SP)	1		
305	4737500015	TAPPING SCREW (P) 3×8	15		
306		_			
307	4737004003	TAPPING SCREW (S) 4×8	4		
308	_	_			
309	_	_			
310	4734801005	TAPPING SCREW (TRUSS) 4×8	4		
311	4737500044	TAPPING SCREW (P) 3×8	8		
		(BLACK)	}		
312	4737002034	TAPPING SCREW (S) 3×6	6		
		(BLACK)			
313					
314					
315					

Ref. No.	Part No.	Part Name & Descriptions		
PACKING & ACCESSORIES (not included EXPLODED VIEW)				
a. b. c. d. e. f.	5058092049 5039103009 5010999070 5050061007 5119103000 23110600009	LAMINATE ENVELOPE CUSHION CARTON CASE ENVELOPE INST. MANUAL LOOP ANTENNA		

Note: # Mark is not included EXPLODED VIEW.

ne & Descriptions
HEET
R
.01µF/250 VAC SHEET NL
.0047µF/400 VAC
ed EXPLODED VIEW)
IVELOPE

301

Ref. No.	Part No.	Part Name & Descriptions	Q'ty		
	SCREWS, NUTS & WASHERS				
301	4737002005	TAPPING SCREW (S) 3×6	39		
302	_	NUT M7 (SP)	6		
303	-	TOOTHED WASHER φ7 (SP)	1		
304	_	NUT M12 (SP)	1		
305	4737500015	TAPPING SCREW (P) 3×8	15		
306	_	_			
307	4737004003	TAPPING SCREW (S) 4×8	4		
308	_				
309	_	. –			
*310	4734801005	TAPPING SCREW (TRUSS) 4×8	4		
311	4737500044	TAPPING SCREW (P) 3×8	8		
		(BLACK)			
312	4737002034	TAPPING SCREW (S) 3×6	15		
1		(BLACK)			
313					
314					
315					

Note: ☆ Mark is not included EXPLODED VIEW.

BLACK VERSION PARTS LIST (Same as GOLD VERSION except the followings.)

Ref. No.	Part No.	Part Name & Descriptions
32	1441241210	FRONT PANEL ASS'Y
33	1130601116	PUSH KNOB ASS'Y
35	1430374321	ESC BAR (L)
36	1430375317	ESC BAR (R)
37	1130604126	PUSH KNOB
38	1130536045	PUSH KNOB (B)
39	1130515121	PUSH KNOB (A)
41	1120458120	KNOB ASS
42	1120459129	KNOB ASS
44	1460338256	ESC PLATE (L)
45	1460339255	ESC PLATE (R)
46	1020178131	TOP COVER
310	4734454038	TAPPING SCREW (TRUSS) (2) 4×8
c.	5010999054	CARTON CASE (CHANGE)
g.	5139111014	COLOR LABEL (BLACK) (ADD)
3.		

Suderspeiche solt ned ca 3 Tg. reloven

Bite Satt. cuijeten

Service Information

Model DRA-550, 350
Serial No. as under

0010

No. Date

June 18, 1985

Subject MEMORY EFFECTIVE TIME

PRESET MEMORY EFFECTIVE TIME

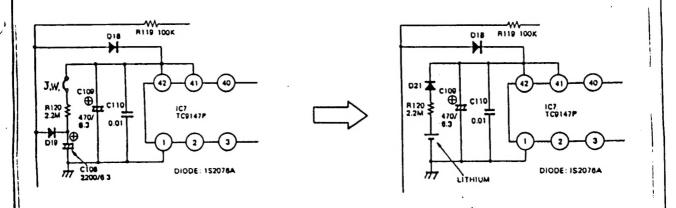
The effective time period of 3 days is expected for the above models. However, if longer memory duration is required, replace the memory capacitor with a lithium battery.

PROCEDURE:

Remove the top cover and the bottom cover.

- 1. Unsolder and remove C108 2,200uF/6.3V.
- 2. Mount 2pcs of wropping Pins Part No. EP-5667H2 at both (+) and (-) poles.
- 3. Unsolder and remove the jumper wire mounted over the D-21 symbol.
- 4. Mount Diode 1S2076A (Part No. 2760049011) at the D-21 symbol from where the above jumper wire has been removed.
- 5. Remove D-19 1S2076A.
- 6. Solder Lithium battery (Part No.3940005007), wrapping its leads around the wrapping pins provided by the above procedure (2).

Take note that the positive (+) and negative (-) leads matchy the symbols.



DRA-350E2 S/No. 2830001 - 2832500 S/No. 2430001 - 2431900 DRA-350BKE2 S/No. 2850001 - 2852750 S/No. 2450001 - 2451900

DRA-350BKEA S/No. 2450001 - 2450100

DRA-350BKEK S/No. 2450001 - 2450100

DRA-550E2 S/No. 2830001 - 2831000 S/No. 2430001 - 2430400 DRA-550BKE2 S/No. 2850001 - 2851200 S/No. 2450001 - 2450400

DRA-550EA S/No. 2830001 - 2830200